

1     **WHAT IS CLAIMED IS:**

2             1. A tool bracket for storing tool bits, the tool bracket comprising:  
3             a base (10) having an open top, a bottom, two opposite sides, a back  
4     and an open front to define a cavity inside the base (10) and having at least  
5     one positioning device (14) formed on the back of the base (10); and  
6             a rack (20) pivotally mounted inside the cavity in the base (10)  
7     having a top, a bottom, a front face, a rear face, two sidewalls and multiple  
8     compartments (22) formed in the rack (20), wherein the rack (20) has at least  
9     one opening defined in the rear of the base (10) to allow the positioning  
10    device (14) passing through.

11            2. The tool bracket for storing tool bits as claimed in claim 1,  
12    wherein the base (10) has two pivot holes (12) defined respectively in the  
13    two opposite sides near the bottom, each of the two pivot holes (12) has an  
14    inner surface and multiple detents defined on the inner surface; and  
15            the rack (20) has two pivot pins (26) formed respectively in the two  
16    sidewalls to respectively engage the pivot holes (12), wherein each of the  
17    two pivot pins (26) has an outer surface and multiple nubs formed on the  
18    outer surface to engage the multiple detents to hold the rack (20) in place.

19            3. The tool bracket as claimed in claim 2, wherein the positioning  
20    devices are multiple positioning studs (14) extending from the back inside  
21    the cavity;

22            the rack (20) has one elongated opening (24) defined between the  
23    two sidewalls through the rack (20) from the rear face to the front face to  
24    allow the multiple positioning studs (14) to penetrate the rack (20).

1           4. The tool bracket as claimed in claim 3, wherein the multiple  
2 compartments (22) are hexagonal retaining holes formed in the front face  
3 near the top of the rack (20) above the elongated opening (24).

4           5. The tool bracket as claimed in claim 4, wherein a guard strip (28)  
5 with multiple recesses (282) facing inward is formed on the front face below  
6 the open slot (24), and the recesses (282) align respectively with the  
7 hexagonal retaining holes.

8           6. The tool bracket as claimed in claim 1, wherein the positioning  
9 device are multiple positioning U-holders (14a) and adapted to hold one tool  
10 bit inside each one of the multiple positioning U-holders (14a); and

11           the rack (20a) has multiple openings (24a) defined in the rear of the  
12 rack (20a) to allow the multiple positioning U-holders (14a) to pass  
13 individually through the rack (20a).

14           7. The tool bracket as claimed in claim 6, wherein the rack (20a) is a  
15 rectangular case, and the multiple compartments (22a) are defined in the  
16 rack (20a);

17           multiple circular accesses (21a) are formed on the top of the rack  
18 (20a) to communicate respectively with the compartments (22a) inside the  
19 rack (20a).

20           8. The tool bracket as claimed in claim 6, wherein two tabs (23a) are  
21 formed on the top of the rack (20a).

22           9. The tool bracket as claimed in claim 7, wherein two tabs (23a) are  
23 formed on the top of the rack (20a) in front of the circular accesses (21a).